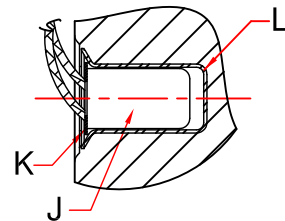
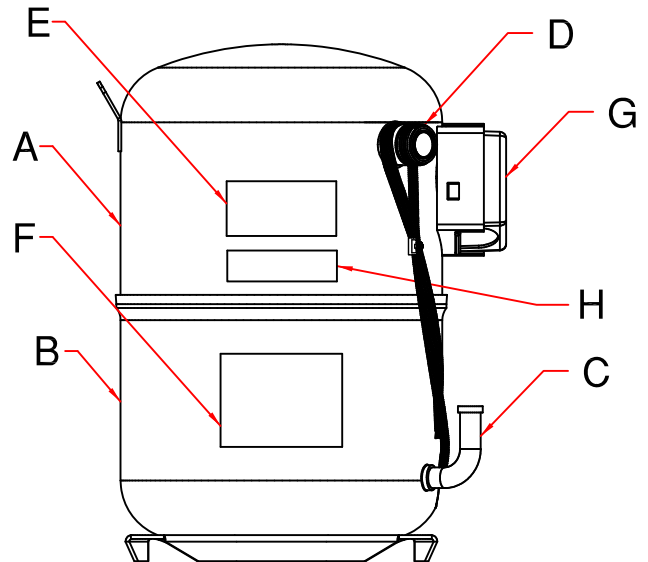
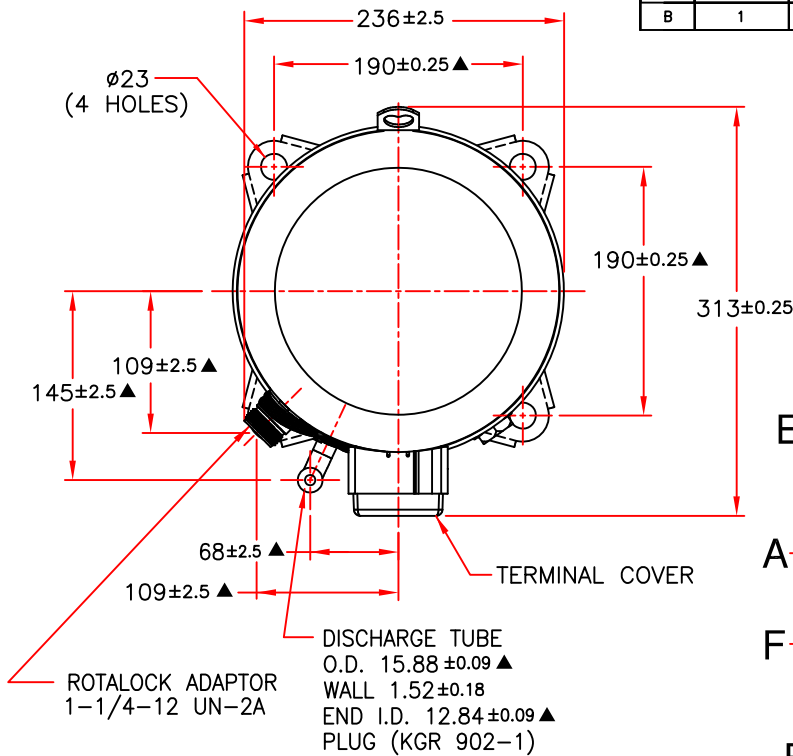


| ISSUE | REFERENCE | DATE     | DETAIL OF CHANGE                          | C/N No. | CHKD   |
|-------|-----------|----------|-------------------------------------------|---------|--------|
| A     |           | 25-05-10 | RELEASED NEW DRAWING                      | 0256/10 | T.MANA |
| B     | 1         | 08-06-12 | ADDED ADAPTOR & WAS SIGHT GLASS KKT 248-1 | 0278/12 | T.MANA |



SECTION A-A

| QA SYMBOLS |      |          |
|------------|------|----------|
| ▲          | 1 ST | CRITICAL |
| ■          | 2 ND | CRITICAL |
| ★          | 3 RD | CRITICAL |

|      |             |                           |
|------|-------------|---------------------------|
| M    | KCE 354-1   | TIE-WIRE 2.5 MM.          |
| L    | KWB 329-1   | CRANKCASE HEATER TUBE     |
| K    | KWB 359     | RING RETAINER HEATER WELL |
| J    | KGE 659     | PTC HEATER                |
| H    | KEP 881-B   | OIL LABEL                 |
| G    | KLD 901     | TERMINAL COVER            |
| F    | KWP 880-1   | WARNING STICKER           |
| E    | KKP 885Z-23 | SERIAL PLATE LABEL        |
| D    | KKT 247-3   | ROOTALOCK ADAPTOR         |
| C    | KKT 231-1   | DISCHARGE TUBE            |
| B    | KKH 431-2   | LOWER HOUSING ASSY        |
| A    | KKH 435-3   | UPPER HOUSING ASSY        |
| ITEM | KK P/No.    | DESCRIPTION               |

## MANUFACTURING NOTES

- SEE DWG. KKH 431-2 FOR ASSY. OF DISCHARGE CONNECTOR & LOWER SHOCK LOOP IN LOWER HOUSING

## NOTE.

- IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.

|                                                                                                                                                                                                                                                                                                                                                                                                         |          |  |             |                                                            |                                                                                            |  |                          |                 |                  |                  |  |                                         |  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|--|-------------|------------------------------------------------------------|--------------------------------------------------------------------------------------------|--|--------------------------|-----------------|------------------|------------------|--|-----------------------------------------|--|
| UNLESS OTHERWISE SPECIFIED<br>1.AMERICAN PROJECTION (3rd ANGLE)<br>2.DIMENSIONS MM.<br>3.GENERAL TOLERANCES.<br>WHOLE NUMBER ----- ±2.5<br>DECIMALS. ----- ±1.0<br>ANGLES ±30 MINUTES.<br>COMMERCIAL TOLERANCES APPLY FOR<br>GAUGE TUBING AND BAR STOCK.<br>4.ALL CASTINGS TO BE SUPPLIED FREE<br>FROM FLASH AND POROSITY.<br>5.SURFACE FINISHES SPECIFIED IN MICRO<br>INCHES MAXIMUM 200 UNLESS NOTED. | DETAILED |  | MATERIAL :- |                                                            | KULTHORN KIRBY PUBLIC COMPANY LIMITED<br>126 LADKRABANG INDUSTRIAL ESTATE<br>BANGKOK 10520 |  |                          |                 |                  |                  |  |                                         |  |
|                                                                                                                                                                                                                                                                                                                                                                                                         | DRAWN    |  | K.WIRAT     |                                                            | REF. TABLE                                                                                 |  |                          |                 |                  |                  |  |                                         |  |
|                                                                                                                                                                                                                                                                                                                                                                                                         | CHECKED  |  | T.MANA      |                                                            | FINISH REF. NOTE                                                                           |  |                          |                 |                  |                  |  |                                         |  |
|                                                                                                                                                                                                                                                                                                                                                                                                         | APPROVED |  | C.CHARUWAT  |                                                            | QTY.                                                                                       |  | 1/ASSY                   |                 | TITLE :-         |                  |  |                                         |  |
|                                                                                                                                                                                                                                                                                                                                                                                                         | DATE     |  | 08-06-12    |                                                            | PART No.                                                                                   |  | KA 5564ZXG<br>BOM ID 059 |                 | MOTOR COMPRESSOR |                  |  |                                         |  |
|                                                                                                                                                                                                                                                                                                                                                                                                         | SCALE    |  | 1 : 6       |                                                            | INTERNAL USE ONLY :-                                                                       |  |                          |                 |                  |                  |  |                                         |  |
| REMOVE BURRS AND SHARP CORNERS                                                                                                                                                                                                                                                                                                                                                                          |          |  |             | ©SRVKKMMN\LDS\DRAWING\DRAWING CAD\KA\KA 5564ZXG ID 059.DWG |                                                                                            |  |                          | SHEET 1<br>OF 1 |                  | SHEET SIZE<br>A4 |  | DRAWING No.<br>KA 5564ZXG<br>BOM ID 059 |  |